TRUBUILD TRUBOND



TECHNICAL DATA SHEET VER NO. 1.1

Trubuild TruBond is a preformed, fully bonded membrane that bonds to the wet concrete cast on the membrane. After the membrane bonds with the concrete, it forms an integral seal which prevents lateral water migration and makes it unaffected by any substrate settlement below the slabs. Reinforcement can be directly laid on top of the membrane and it does not require additional protection. Trubuild Trubond is a unique HDPE membrane comprising of an HDPE layer and a pressure sensitive adhesive layer which is covered by a weather resistant protective coating. The adhesive layer is activated when the concrete is poured on the membrane and it enables the membrane bond to underside of the concrete which prevents the ingress of water into the structure as well as prevents lateral migration of water and provides positive side protection against ingress of subsoil water. Trubuild Trubond can be used for horizontal as well as vertical blind side application.

ADVANTAGES









- > Excellent adhesion with concrete placed over the membrane, to protect the structure effectively.
- ➤ Low flatness requirement to substrate; reliable overlapping; fast and easy application.
- Lesser joints and overlaps, due to large roll widths.
- Adaptable to varying surface profile of the substrate.
- Resistant to high hydrostatic ground water pressure.
- Resistant to aggressive ground water conditions.
- > Eco-friendly material.
- > Good puncture resistance.



AREAS OF APPLICATION





APPLICATIONS

- Basements
- Subways, underground metro
- · Retaining walls for confined
- · Cut and cover tunnels
- Caverns
- · Other underground civil works

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Roll size of 20 m length x 2.4 m width

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HOW TO USE

SURFACE PREPARATION

- Horizontal blinding Monolithic concrete blinding must be free of loose aggregate and sharp protrusions.
- The surface does not need to be dry. However, standing water must be removed.
- Vertical confined surface Use concrete, sacrificial plywood, masonry with flush levelled joints or other approved facing to provide smooth, level and even support to the membrane

MEMBRANE INSTALLATION

Trubuild Trubond membranes can be applied at ambient temperatures of -4°C or above.

HORIZONTAL SUBSTRATES

Place the membrane with adhesive side facing the concrete pour and HDPE film side facing the substrate. End laps should be staggered to avoid a buildup of layers. Accurately position succeeding sheets to overlap the previous sheet by 75/100 mm along the marked selvedge.

PRECAUTIONS & LIMITATIONS

Product is approved for uses only those specifically detailed in this product data sheet. Contact technical services where any other use is anticipated or intended.

Technical properties may vary by 5% due to practical challenges like variation in UTM machines, rate of loading, sample preparation, thickness measurement and other manual errors. Contact technical services in such situations.

 $\mbox{\bf Note:}$ Tensile strength & elongation has been tested longitudinally. Results in transverse direction.

TECHNICAL DETAILS

| SR.NO | PROPERTIES | STANDARD VALUES | STANDARD TEST METHOD |
|-------|--------------------------------|-----------------------------------|------------------------------------|
| 1. | Color | White/ off white | Visual observation |
| 2. | Roll size | 20 meter length x 2.4 meter width | |
| 3. | Membrane thickness (composite) | 1.2 mm | ASTM D 3767 |
| 4. | Tensile strength | >21 mPa | ASTM D 412 modified |
| 5. | Elongation at break | >400 % | ASTM D 412 modified |
| 6 | Low temperature flexibility | -230°C Pass | ASTM D 1970 |
| 7 | Puncture resistance | >800 N | ASTM E 154 |
| 8 | Crack cycling | Pass | ASTM D 836/ASTM C 1305 modified |
| 9 | Peel adhesion to concrete | 880 N/m | ASTM D 903 modified |
| 10 | Resistance to hydrostatic head | 60 meters | ASTM D 5385 modified |
| 11 | Overlap width | 75/100 mm | |

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| STORAGE | |
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Store in a dry and cool place

SHELF LIFE

12 months from the date of manufacturing.

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